

# AquaBond®

## VSRK-60 5' Vinyl Step Repair Kit



### Instructions for above waterline installation

#### IMPORTANT:

SRX-3000-400 sets quickly! Working time may be 5 minutes or less, so be prepared, trimmed and organized before applying the adhesive.

Chase the crack flat with a grinder, Dremel tool or saw blade to give the crack some depth and allow better adhesion for the SRX-3000-400 Structural Repair Compound.

Wipe all working areas with isopropyl alcohol or acetone to remove any dust and residue.

Cut the new step tread to size. Trim front edge of new tread to fit 1/2" to 3/4" in from rounded front edge of the original step. You can score lines several times with a utility knife then bend-and-snap, or use heavy duty scissors.

Sand the edges and corners smooth for safety and an attractive appearance when the job is finished.

Round-off the four corners and soften sharp edges. Fill all uneven surfaces in the old step tread with adhesive and apply adhesive liberally to entire backside of the new tread before setting it in place.

Place the tread NON-SKID SIDE UP. Press along the entire length to evenly distribute the adhesive.

Create a nice bead of adhesive all around the new tread to give it a smooth transition to the original step.

You can wipe excess adhesive with a cloth wetted with isopropyl alcohol or acetone.

Finish-sand the repair as needed. Congratulations, you're done!

### Instructions for underwater installation

If the repair must be accomplished underwater, use AquaBond® UW-5000-400 Underwater Repair Compound instead of the SRX. UW-5000-400 can be dispensed directly underwater. NO NEED TO DRAIN THE POOL or lower the water level. Most other instructions are the same as above.



UW-5000-400  
Underwater Repair  
Compound

#### INCLUDES:

- 12-inch x 60-inch non-skid step tread
- 400ml Cartridge SRX-3000-400, white structural repair compound with 2 static mixers
- AquaBond DM-400 dispensing gun

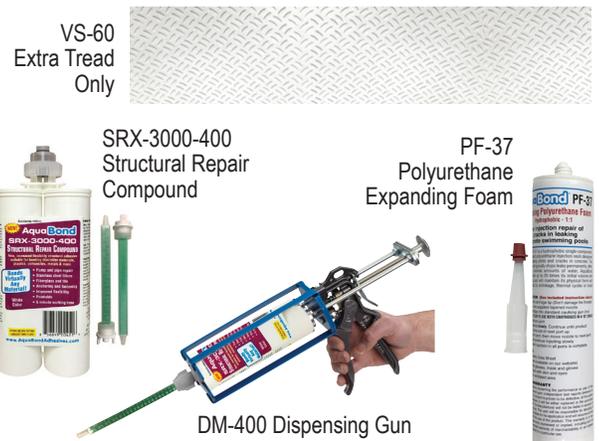
#### THE TYPICAL PROBLEM

A step gasket's flexibility becomes compromised over time in a chlorinated environment. The plasticizers can migrate from the vinyl liner or the gasket, making the material brittle and causing a crack to appear.

If the inground pool step has been leaking for a period of time, the fill material which was originally there to stabilize the step can wash away, creating a void and weakening the step area. **AquaBond® PF-37 Polyurethane Expanding Foam is the best solution for that repair** (before installing your new VS-60 swimming pool step tread.) Contact us for information about this more involved repair.

AquaBond® has the right products for any kind of inground swimming pool step repair. All are designed to provide a permanent flexible seal to stop water loss.

The best product for the job is determined by the extent of the problem. Many leaks and cracks can be fixed underwater without draining the pool. However, sometimes the best solution is obtained by lowering the water level below the repair area. For technical advice on choosing the best product(s), give us a call at 714-961-1420 Ext 1.



Visit [AQUABOND.COM](http://AQUABOND.COM) for a copy of the SRX-3000-400 SDS